

MDrive34Plus Motion Control



IMS™ INTELLIGENT MOTION SYSTEMS, INC.

by Schneider Electric

Notes and Warnings

Installation, configuration and maintenance must be carried out by qualified technicians only. You must have detailed information to be able to carry out this work. This information can be found in the user manuals.

- Unexpected dangers may be encountered when working with this product!
- Incorrect use may destroy this product and connected components!

The user manuals are not included. You can obtain them from the Internet at: http://www.imshome.com/mdrive34plus_md_i.html.

Required for Setup*

- PC running Microsoft® Windows XP Service Pack 2 or greater.
- IMS Terminal integrated program editor and terminal emulator (available online)
- +12 to +75 VDC unregulated linear or switching power supply. (Recommended: IMS IP804 or ISP300-7)
- RS-422/485 communications interface. (Recommended: IMS MD-CC400-001 or MD-CC402-001 Communication Converters)

Depending on your MDrivePlus connectors configuration, you may also need:

- Power interface to 2-pin wire crimp connector. (Recommended: IMS PD02-3400-FL3 Prototype Development Cable)
- I/O interface to 14-pin wire crimp connector. (Recommended: IMS PD14-2334-FL3 Prototype Development Cable)

* If you purchased your MDrivePlus with a QuickStart Kit, you have received all of the connecting cables needed for initial functional setup and system testing.

Getting Started

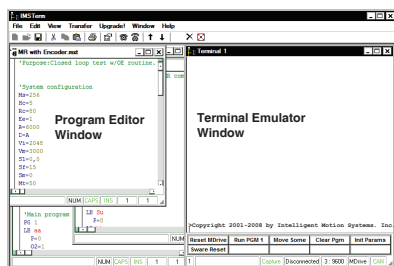
All documentation, software and resources are available online at: http://www.imshome.com/mdrive34plus_md_i.html

Connecting Power and I/O

Your MDrivePlus is configured with power and I/O on separate connectors. Please refer to the opposite side of this document for connecting details and available IMS connectivity options including Prototype Development Cables and Mating Connector Kits.

Connecting Communications

1. Connect IMS RS422/485 communications converter to MDrivePlus and PC.
2. Install the communication converter drivers onto PC (available online).
3. Install and open IMS Terminal.



4. Apply power to MDrivePlus.
5. Within IMS Terminal, Click into the Terminal Window (shown below).
6. Key in CTRL+C. The MDrivePlus sign-on message: "Copyright 2001-2008 by Intelligent Motion Systems, Inc." should appear, verifying that communications is active.

General Specifications

Electrical Specifications	
Input Voltage (+V) Range*	+12 to +75 VDC
Max Power Supply Current (Per MDrive17Plus)*	2 A
Aux-Logic Input Voltage**	+12 to +24 VDC
Aux-Logic Input Current**	194 mA Max

*Actual Power Supply Current will depend on Voltage and Load.

**Used to power logic circuitry in the absence of +V.

Environmental Specifications		
Operating Temperature (non-condensing)	Heat Sink	-40°C to +75°C
	Motor	-40°C to +90°C

I/O Specifications	
General Purpose I/O - Number and Type	
Plus (I/O Points 1-4)	4 I/O programmable as inputs (sinking or sourcing) or outputs (sinking)
Plus ² (I/O Points 1-4, 9-12)	8 I/O programmable as inputs or outputs (sinking or sourcing)
General Purpose I/O - Electrical	
Inputs	TTL up to +24 VDC
Sinking Outputs (All)	Up to +24 VDC
Sourcing Outputs (Plus ²)	+12 to +24 VDC
Output Sink Current (Plus)	up to 600 mA (One Channel)
Output Sink Current (Plus ²)	up to 600 mA (One Channel in each I/O Bank)
Logic Threshold (Logic 0)	< 0.8 VDC
Logic Threshold (Logic 1)	> 2.2 VDC
Protection (Sinking)	Over Temp, Short Circuit
Protection (Sourcing)	Transient Over Voltage, Inductive Clamp
Analog Input	
Resolution	10 Bit
Range (Voltage Mode)	0 to +5 VDC, 0 to +10 VDC
Range (Current Mode)	4 to 20 mA, 0 to 20mA
Clock I/O	
Types	Step/Direction, Up/Down, Quadrature
Logic Threshold	+5V TTL Input, TTL Output (with 2 kΩ Load to Ground)
Trip Output/Capture Input	
Logic Threshold	+5V TTL Input, TTL Output (with 2 kΩ Load to Ground)

Communications Specifications	
Protocol	RS-422/RS-485
BAUD Rate	4.8k, 9.6k, 19.2k, 38.4k, 115.2 kbps
Electrical Isolation	Galvanic

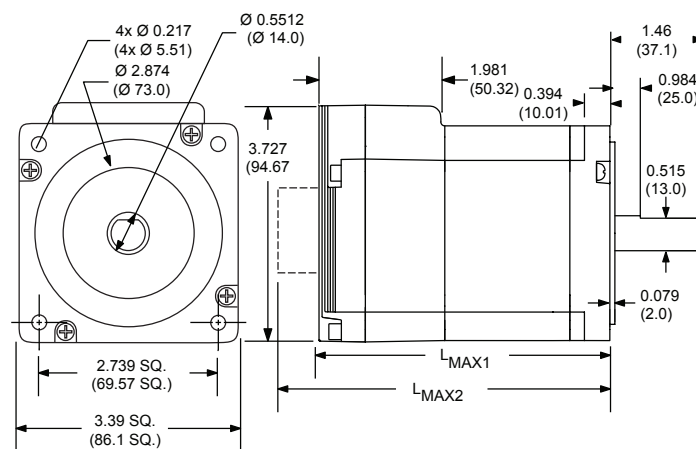
Motion Specifications	
Microstep Resolution - Open Loop	
Number of Resolutions	20

Available Microsteps Per Revolution									
200	400	800	1000	1600	2000	3200	5000	6400	10000
12800	20000	25000	25600	40000	50000	51200	36000 ¹	21600 ²	25400 ³

1=0.01 deg/μstep 2=1 arc minute/μstep 3=0.001 mm/μstep

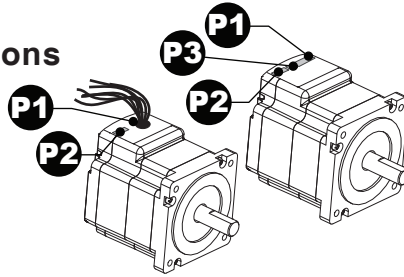
Software Specifications	
Program Storage Type/Size	Flash/6384 Bytes
User Program Labels and Variables	192
Party Mode Addresses	62

Mechanical Specifications



Dimensions in inches (mm)		
Motor Length	LMAX1 (Single Shaft)	LMAX2 (Control Knob)
Single	3.71 (94.23)	4.42 (112.27)
Double	4.50 (114.30)	5.21 (132.33)
Triple	6.07 (154.18)	6.78 (172.21)

MDrive34Plus Motion Control Connectivity Options



Connector Style Function

- P1** Flying Leads..... I/O and Power
- 14-pin Wire Crimp..... I/O
- P2** 10-pin Wire Crimp..... Communications
- 10-pin IDC..... Communications
- P3** 2-pin Wire Crimp..... Power

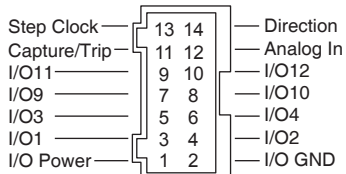
P1 I/O & Power

Flying leads

Wire Color	Function
White/Yellow	I/O1
White/Orange	I/O2
White/Violet	I/O3
White/Blue	I/O4
Green	Analog In
Black	Ground
Red	+V

P1 I/O

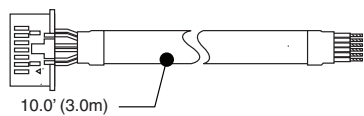
14-pin wire crimp



Prototype Development Cable p/n: PD14-2334-FL3

Speed test and development with pre-wired mating connector.

To MDrivePlus
14-pin wire crimp
JST connector



Pair	Wire Colors	Function
1	Black	Direction
	White	Step Clock
2	Black	Analog In
	Green	Capt/Trip
3	Black	I/O12
	Blue	I/O11
4	Black	I/O10
	Yellow	I/O9
5	Black	I/O4
	Brown	I/O3
6	Black	I/O2
	Orange	I/O1
7	Black	I/O Ground
	Red	I/O Power

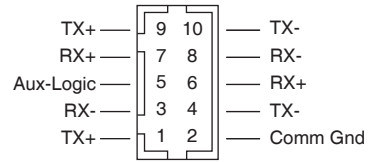
Mating Connector Kit p/n: CK-09

Use to make your own cables, kit contains 5 mating connector shells with crimp pins. JST crimp tool recommended.

JST Parts Shell: PADP-14V-1-S
 Pins: SPH-001T-P0.5L
 Crimp Tool: YHT 2622

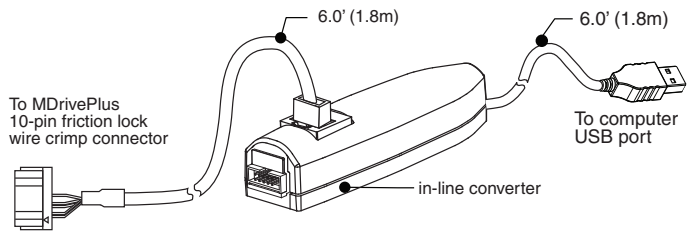
P2 Communications

10-pin wire crimp



Communications Converter p/n: MD-CC402-001

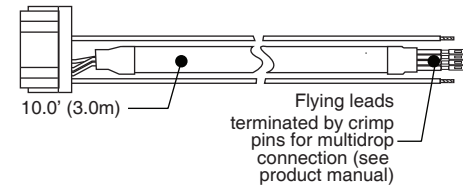
Electrically isolated in-line USB to RS-422/485 converter pre-wired with mating connector to conveniently program and set configuration parameters.



Prototype Development Cable p/n: PD10-1434-FL3

Speed test and development with pre-wired mating connector. Recommended for multi-drop systems, can be used in conjunction with the MD-CC402-001.

To MDrivePlus
10-pin friction lock
wire crimp connector



Wire Colors	Function
White/Red Stripe	Aux-Logic
White/Blue Stripe	TX+
Blue/White Stripe	TX-
White/Orange Stripe	RX+
Orange/White Stripe	RX-
Green/White Stripe	GND

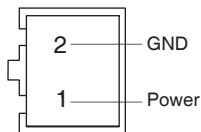
Mating Connector Kit p/n: CK-02

Use to make your own cables, kit contains 5 mating connector shells with crimp pins. Hirose crimp tool recommended.

Hirose Parts: Shell: DF11-10DS-2C
 Pins: DF11-2428SC
 Crimp Tool: DF11-TA2428HC

P3 Power

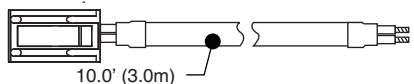
2-pin wire crimp



Prototype Development Cable p/n: PD02-3400-FL3

Function: Power Interface

To MDrivePlus
2-pin wire crimp
Molex connector



Wire Colors	Function
Black	Power Ground
Red	+V

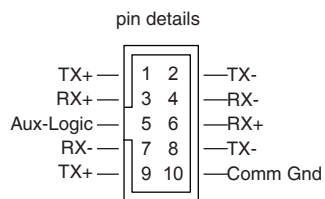
Mating Connector Kit p/n: CK-05

Use to make your own cables, kit contains 5 mating connector shells with crimp pins. Tyco crimp tool recommended.

Molex Parts Shell: 510-67-0200
 Pins: 502-17-91011
 Crimp Tool: 63811-1200

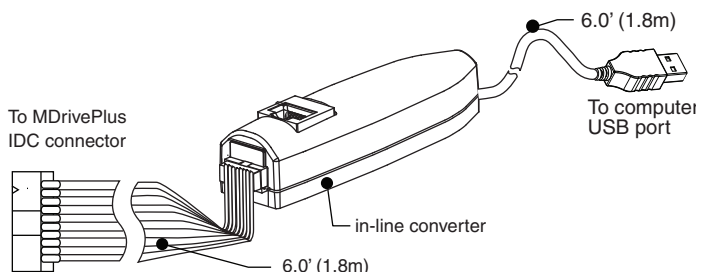
P2 Communications

10-pin IDC



Communications Converter p/n: MD-CC400-001

Electrically isolated in-line USB to RS-422/485 converter pre-wired with mating connector to conveniently program and set configuration parameters.



Mating Connector Kit p/n: CK-01

Use to make your own cables, kit contains 5 mating connector shells for making interface cables.

IDC Parts Shell: SAMTEC TCSD-05-01-N
 Ribbon Cable: AMP 1-57051-9